

Inquiry No. 9510

Commodities : MDF strips, Article E182

Size : 33.1 x 30 x 2045 mm

Tolerance : Thickness +/- 0.15mm
Width +/- 0.3mm
Length +3/-1 mm

Quality : MDF According ÖNORM EN 622-5
Tensile Strength $\geq 0.55\text{M/mm}^2$

Density : 750 +/-30kg/m³

Moisture : 4-9%

Quantity per year : Min 20 x 20' container

Buyer : MDK International GmbH
Rosa-Hofmann Strasse 33
A-5020 Salzburg
Austria

Note : To produce these strips you must use MDF Sheets of
30mm thickness and cut them to size 33.1mm

Please offer C+F Bremerhaven/Germany price per m³ :

TDS Technical Data Sheet



No. 0120-1

June 9th 2008

Product: MDF - Strips

TLB 0120-1 / 27.11.02

Item / Size:

- Thickness (mm) x width (mm) x length (mm):

E 182 **33.1 x 30 x 2045**

- Tolerance : Thickness 33.1: ± 0.15 mm
Width : ± 0.3 mm
Length : - 1/ +3 mm

Density: 750 +/- 30 kg/m³

Moisture Content: MC max 4 – 9% steadily over the surface

Quality:

- Tensile strength ≥ 055 N/mm² Both sides sanded
- Thickness swelling $\leq 8\%$
- Bow and crook (spring) max 2 mm / m allowed
- Twist max. 1 mm / m allowed

Packaging:

- Pallets size about 1000 mm width x 1000 mm height and max. 1500 kg weight
- Wrapped in polythene and palletized. Pallet jack opening 10 cm.

Palletizing:

- Stickers:
 - Stickers every 5 layer.
 - The sticker size : about 2mm x 20mm x full width of the pallet, and should be S2S, dry and clean.
 - Sticker placing : starting 100 mm from the ends and in the middle of pallet length.
Stickers in 100% straight line above each other.
- Polythene wrap:
 - Pallets must be covered by polythene before strapping
- Straps:
 - Strapping always across the stickers and not between them (to avoid crook).
 - Strapping covers the stickers.
 - Skids of 80 x 100 mm with a groove to be placed and fixed under the straps.
- Corner guards:
 - Plastic or cardboard Corner guards used on the corners underneath the straps.

Marking:

On all 4 sides of the pallets to include Label Sheet as provided

Loading: In 20' containers or Trucks , secure pallets

Do not load if Container / Truck not clean or wet or has holes



Quality Check List

Product: MDF Strips

TDS 0120-1

Supplier : _____

Order No. : _____

✓ = OK

Wood Quality :

- | | | |
|--------------------------------------|------------------------------------|-------------------------------------|
| <input type="checkbox"/> MC max 4-9% | <input type="checkbox"/> No cracks | <input type="checkbox"/> No defects |
|--------------------------------------|------------------------------------|-------------------------------------|

Production Quality :

- | | | |
|---|---|---|
| <input type="checkbox"/> Tolerance on 33.1:
±0.15 mm | <input type="checkbox"/> Bow max 2 mm / m | <input type="checkbox"/> Twist max 1 mm / m |
| <input type="checkbox"/> Tolerance on 30:
±0.3 mm | <input type="checkbox"/> Bow/Crook max 2 mm / m | <input type="checkbox"/> Tolerance on length:
-1/+3 mm |

Packaging :

- | | | |
|--|---|---|
| <input type="checkbox"/> Pallet size 1m x 1m | <input type="checkbox"/> Paper wrapping | <input type="checkbox"/> Plastic wrapping |
| <input type="checkbox"/> Skid size 10 cm | <input type="checkbox"/> Corner guards | <input type="checkbox"/> Strapping |
| <input type="checkbox"/> 4 side Label Sheet | <input type="checkbox"/> Stickers | <input type="checkbox"/> |

Pallets :

- | | | |
|---|---|--|
| <input type="checkbox"/> Pallets treated with detergent | <input type="checkbox"/> Pallets Kiln Dry ,mc 12% | <input type="checkbox"/> Strong pallet |
|---|---|--|

Container / Truck :

- | | | |
|---|--------------------------------------|--|
| <input type="checkbox"/> No Holes / Gap | <input type="checkbox"/> Dry & Clean | <input type="checkbox"/> Pallets secured |
|---|--------------------------------------|--|

Remark :

Container Number : _____ Stuffing Date : _____

Grader Name : _____ Coordinator Name: _____

Signature : _____ Signature : _____