

## Inquiry #1022

### 1 Description

pre-planed (S4S) solid white oak for Threshold production  
**( the finish of final product is clear lacquered )**

### 2 Dimensions

25X740X99 mm 40%  
25X840X99 mm 40%  
25X940X99 mm 20%

Tolerances

Thickness +/- 0.5 mm

Length +/- 2.0 mm

Width + 2.0 mm / - 1.0 mm

### 3 Mechanical and physical properties

Moisture content 10 % - tolerance +/- 2 %

Twist Max 2.0 mm per meter

Bow and spring Max 2.0 mm per meter (slight bow upwards -)

Cup Max 1.0 mm per meter (slight bow downwards -)

### 4 Wood quality

blue stain, insect attack and similar.

No cracks allowed.

No mechanical damages allowed.

Structure and color between the thresholds must be similar without discoloring.

Top surface and the 2 edges must by principle be without knots , few small pin knots acceptable

On the Back side sound knots max 20mm acceptable

Top surface must by principle be without sticker marks.

Sapwood and core is allowed, however only without black discoloring.

Ex. of OK color & structure of Oak



Ex. of NOT OK color & structure of Oak



### 5 Plane quality

All surfaces must be clean planed.

Length cut has to be exact (90 degree) right angle.

Mechanical errors on surface is not allowed

## 7 Further demands

Gluing is not allowed.

Environment FSC certified wood is a preferred

## 8 Packing and marking

Packing On EUR pallets height 1200mm with a joist between every 10<sup>th</sup> layers.

The joist must be min. 50 mm and max. 200 mm from the edge of the articles.

Articles less than or equal to 1000 mm must be across the EUR pallet, and articles longer than 1000 mm must be along the EUR pallet.

The right side must always be the one turned upside on the pallet.

All pallets must be wrapped with recyclable plastic, 2 pcs steel band or similar and with only one dimension and length pr pallet. No mix of dimensions on pallets is allowed at all.

It must be packed in such a way, that the products keep their properties and are properly protected during transport and storage.

Preferred packing is as shown in these pictures, where it has also been considered where the rabbit should be and turned accordingly.





9. MDK will provide labels with Article dimensions and Quantity and order number & article number